B.E. Mechanical Engineering | E.G.S. Pillay Engineering College (Autonomous) | Regulations 2023 Approved in 11th Academic Council Meeting Held on 12.06.2024

E.G.S. PILLAY ENGINEERING COLLEGE

(Autonomous)

NAGAPATTINAM - 611 002.

(Affiliated to Anna University, Chennai | Accredited by NAAC with 'A++' Grade

Accredited by NBA | Approved by AICTE, New Delhi)



B.E MECHANICAL ENGINEERING

Second Year – Fourth Semester

SL.NO	COURSE		САТЕ		ERIO CR WE		CREDITS	M	ax. Ma	rks
SL.NO	CODE	COURSE TITLE	GORY	L	Т	Р	CREDITS	CA	ES	Tota l
Theory (Courses									
1.	2302ME401	Thermal Engineering	PCC	3	0	0	3	40	60	100
2.	2302ME402	Hydraulics and Pneumatics	PCC	3	0	0	3	40	60	100
3.	2302ME403	Manufacturing Technology II	PCC	3	0	0	3	40	60	100
4.	2302ME404	Metrology and Measurements	PCC	3	0	0	3	40	60	100
5.	2302ME405	Strength of Materials	PCC	3	0	0	3	40	60	100
6.	2301MC40 X	Mandatory Course-I ^{&}	MC	3	0	0	0	-	-	-
7.	2301HSX01	Universal Human Values and Ethics	HSMC	2	0	0	2	100	-	100
Laborat	ory Courses									
8.	2302ME451	Manufacturing Technology Laboratory II	PCC	0	0	2	1	60	40	100
9.	2302ME452	Strength of Materials Laboratory	PCC	0	0	2	1	60	40	100
10.	2302ME453	Metrology and Measurements Laboratory	PCC	0	0	2	1	60	40	100
11.	2302ME454	Thermal Engineering Lab	PCC	0	0	2	1	60	40	100
12.	2304GE401	Professional Development course 2 ^{\$}	EEC	0	0	2	1	100	-	100
13.	2301LS401	Life skill course 4 [#]	MC	0	0	0	-	-	-	-
			TOTAL	-	-	-	22	640	460	1100

& - Mandatory Course-I is a Non-credit Course (Student shall select one course from the list given under MC- I)

\$ - Professional Development courses delivered by T&P Dept – Soft skills, Aptitudes I & II

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COs Vs PSOs MAPPING:

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COURSE CONTENTS:

MODULE I GAS POWER CYCLES

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Otto, Diesel, Dual, Brayton cycles, Calculation of mean effective pressure, and air standard efficiency - Comparison of cycles.

MODULE II **INTERNAL COMBUSTION ENGINES**

Classification - Components and their function. Valve timing diagram and port timing diagram - actual and theoretical p-V diagram of four stroke and two stroke engines. Simple and complete Carburettor.MPFI, Diesel pump and injector system. Battery and Magneto Ignition System - Principles of Combustion and knocking in SI and CI Engines.Lubrication and Cooling systems.Performance calculation.

MODULE III STEAM NOZZLES, STEAM TURBINE AND VAPOUR CYCLE

Flow of steam through nozzles, shapes of nozzles, effect of friction, critical pressure ratio, supersaturated flow.Impulse and Reaction principles, compounding, velocity diagram for simple and multi-stage turbines, speed regulations –Governors, simple rankine cycle, reheat, reheat & regenerative cycles.

MODULE IV AIR COMPRESSOR

Classification and working principle of various types of compressors, work of compression with and without clearance, Volumetric efficiency, Isothermal efficiency and Isentropic efficiency of reciprocating compressors, Multistage air compressor and inter cooling –work of multistage air compressor

REFRIGERATION AND AIR CONDITIONING MODULE V

Refrigerants - Vapour compression refrigeration cycle- super heat, sub cooling – Performance calculations working principle of vapour absorption system, Ammonia –Water, Lithium bromide – water systems (Description only) .Air conditioning system - Processes, Types and Working Principles. - Concept of RSHF, GSHF, ESHF- Cooling Load calculations.

TOTAL: 60 HOURS

REFERENCES:

1. Rajput.R.K., "ThermalEngineering"S.ChandPublishers, Ninthedition

2. Sarkar, B.K, "ThermalEngineering" TataMcGraw-HillPublishers, 2007

3. Arora.C.P, "Refrigeration and Air Conditioning," Tata McGraw-Hill Publishers 1994

4. GanesanV.. "InternalCombustionEngines", ThirdEdition, TataMcgraw-Hill2007

5. Rudramoorthy, R, "ThermalEngineering", TataMcGraw-Hill, NewDelhi, 2003.

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MODULE II HYDRAULIC ACTUATORS AND CONTROL COMPONENTS

Linear and Rotary – Fixed and Variable displacement pumps – Problems.

Hydraulic Actuators: Cylinders – Types and construction, Application, Hydraulic cushioning – Hydraulic motors - Control Components : Direction Control, Flow control and pressure control valves – Types, Construction and Operation – Servo and Proportional valves – Applications – Accessories : Reservoirs, Pressure Switches – Applications – Fluid Power ANSI Symbols – Problems.

MODULE III HYDRAULIC CIRCUITS AND SYSTEMS 9 Hours

Accumulators, Intensifiers, Industrial hydraulic circuits – Regenerative, Pump Unloading, Double- Pump, Pressure Intensifier, Air-over oil, Sequence, Reciprocation, Synchronization, Fail-Safe, Speed Control, Hydrostatic transmission, Electro hydraulic circuits, Mechanical hydraulic servo systems.

MODULE IV PNEUMATIC AND ELECTRO PNEUMATIC SYSTEMS

Properties of air – Perfect Gas Laws – Compressor – Filters, Regulator, Lubricator, Muffler, Air control Valves, Quick Exhaust Valves, Pneumatic actuators, Design of Pneumatic circuit – Cascade method – Electro Pneumatic System – Elements – Ladder diagram – Problems, Introduction to fluidics and pneumatic logic circuits.

MODULE V	TROUBLE SHOOTING AND APPLICATIONS	9 Hours
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Installation, Selection, Maintenance, Trouble Shooting and Remedies in Hydraulic and Pneumatic systems, Design of hydraulic circuits for Drilling, Planning, Shaping, Surface grinding, Press and Forklift applications. Design of Pneumatic circuits for Pick and Place applications and tool handling in CNC Machine tools – Low cost Automation – Hydraulic and Pneumatic power packs.

TOTAL: 45 HOURS

9 Hours

REFERENCES:

1. Anthony Esposito, "Fluid Power with Applications", Pearson Education 2005.

2. Majumdar S.R., "Oil Hydraulics Systems- Principles and Maintenance", Tata McGrawHill, 2001

3. Anthony Lal, "Oil hydraulics in the service of industry", Allied publishers, 1982.

4. Dudelyt, A. Pease and John T. Pippenger, "Basic Fluid Power", Prentice Hall, 1987.

5. Majumdar S.R., "Pneumatic systems – Principles and maintenance", Tata McGraw Hill, 1995

6. Michael J, Prinches and Ashby J. G, "Power Hydraulics", Prentice Hall, 1989.

7. Shanmugasundaram.K, "Hydraulic and Pneumatic controls", Chand & Co, 2006.

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	CO5	3	2	1	3	-	-	-	-	1	-	-	1

COs Vs PSOs MAPPING:

COs	PSO1	PSO2	PSO3
CO1	-	3	-
CO2	-	2	-
CO3	-	3	-
CO4	-	2	-
CO5	-	3	-

COURSE CONTENTS:

MODULE I METAL CUTTING THEORY

Introduction - Orthogonal, Oblique Cutting and types of chip formation. Mechanisms of metal cutting - Shear plane, Stress, Strain and cutting forces. Merchants Circle - Deriving the forces, calculations. Cutting tool - Properties, materials, wear, single point tool nomenclature, tool life and its calculations. cutting fluids - Types and its properties.

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MODULE II MILLING MACHINE AND GEAR CUTTING MACHINES

Milling - Introduction, types, up milling, down milling, operations, and nomenclature of plain milling cutter. Indexing - simple and differential indexing methods. Gear cutting-gear milling, gear shaper and gear hobber

MODULE III RECIPROCATING MACHINES, DRILLING AND BORING MACHINES 9 Hours

Shaper, Planer and Slotter - Introduction, types, specification and quick return mechanisms. Drilling -Introduction, types, construction of universal drilling machine, specification, types of drills and nomenclature of twist drill. Introduction to horizontal boring machine.

MODULE IV BROACHING AND FINISHING PROCESSES

Broaching - Introduction, types and tool nomenclature. Finishing processes - Grinding -Introduction, types, grinding wheel- specification, selection, glazing, loading, dressing and truing. Fine finishing processes - Honing, lapping, polishing, buffing and super finishing.

MODULE V CNC MACHINES

Computer Numerical Control (CNC) machine tools, Constructional details, special features – Drives, Recirculating ball screws, tool changers; CNC control systems – Open/closed, point-to-point/continuous -Turning and machining centres – Work holding methods in Turning and machining centres, Coolant systems, Safety features.

TOTAL: 45 HOURS

9 Hours

9 Hours

9 Hours

REFERENCES:

- 1. J. P. Kaushish, Manufacturing Processes, Prentice Hall India Learning Private Limited., New Delhi, 2013.
- 2. SeropeKalpakjian and Steven R Schmid, Manufacturing Engineering and Technology, Pearson Education Limited., New Delhi, 2013
- 3. P. N. Rao, Manufacturing Technology- Metal Cutting and Machine Tools, Tata McGraw Hill Publishing Company Private Limited., New Delhi, 2013
- 4. S. K. HajraChoudhury, Elements of Workshop Technology. Vol. II, Media Promoters & Publishers Private Limited., Mumbai, 2013.

5. http://nptel.ac.in/courses/112105126

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COs Vs PSOs MAPPING:

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COURSE CONTENTS:

MODULE I CONCEPT OF MEASUREMENT

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Introduction: Definition, Objectives, Elements of Measuring System, Accuracy and Precision - Units and Standards - Characteristics of measuring instrument: Sensitivity, Stability, Interchangeability, Range of accuracy, Readability, Reliability, Backlash, Repeatability and Reproducibility – Calibration - Errors in Measurement: Static and dynamic errors - Care of Measuring Instruments

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MODULE II LINEAR AND ANGULAR MEASUREMENTS	
Linear Measurements: Vernier Caliper, Vernier Height and Depth Gauges, Micrometer	
micrometer, Slip gauge, limit gauge and its classification - Comparator: Mechanical, Pneumatic a	nd Electrical.
types - Angular Measurements: Bevel protractor, Sine bar, Angle Decker, Autocollimator.	
MODULE III FORM MEASUREMENT	9 Hours
Thread Measurement: Terminologies, Errors - External Thread Measurement: Pitch Gau	ige, Tool
Maker's microscope, Floating Carriage micrometer with One, Two and Three wires - Intern	al Thread
Measurement: Taper Parallels and Rollers method. Gear Measurement: Terminologies, Err	ors, Gear
Tooth Vernier caliper, Profile Projector, Base pitch measuring instrument, Involutes tester,	Parkinson
Gear Tester - External and Internal Radius measurements - Roundness measurement: Circus	mferential
confining gauge, Assessment using V block and Rotating centres.	
MODULE IV LASER AND ADVANCES IN METROLOGY	
Interferometer: NPL Flatness, Laser, Michelson - Computer Aided Inspection - Digital Device	
Vision System - Coordinate Measuring Machine: Basic concept, Types, Constructional feature	
Accessories - Surface Roughness Measurement - Straightness Measurement - Squareness N	Measurement
- Machine Tool Metrology.	
MODULE V MEASUREMENT OF MECHANICAL PARAMETERS	9 Hours
Measurement of Force - Principle, analytical balance, platform balance, proving ring. Torque -	
hydraulic dynamometer. Measurement of Power: Linear and Rotational - Pressure Measurement	-
use of elastic members, Bridgeman gauge, Mcleod gauge, Pirani gauge - Temperature N	
bimetallic strip, thermocouples, metal resistance thermometer, pyrometers.	ieusurement.
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REFERENCES:	
1. Jain R.K. "Engineering Metrology", Khanna Publishers, 2005.	
2. Gupta. I.C., "Engineering Metrology", Dhanpatrai Publications, 2005.	
3 Charles Reginald Shotholt "Matrology for Engineers" 5th adition Canagas Learning EMEA	

- 3. Charles Reginald Shotbolt, "Metrology for Engineers", 5th edition, Cengage Learning EMEA, 1990.
- 4. Backwith, Marangoni, Lienhard, "Mechanical Measurements", Pearson Education, 2006.
- 5. https://nptel.ac.in/courses/112106179/

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MODULE I STRESS, STRAINAND DEFORMATION OFSOLIDS

12 Hours

Introduction to material properties. Stresses and strains due to axial force, shear force, impact force and thermal effect-stepped and composite bars-uniformly varying cross section. Stress-strain curve for ductile and brittle materials Hooke-law - Factor of safety Poisson-ratio. Elastic constants and their relationship.

MODULE II ANALYSIS OFSTRESSES INTWO DIMENSIONS

State of stresses at a point- Normal and shear stresses on inclined planes - Principal planes and stresses Plane of maximum shear stress – Mohr's -circle for biaxial stress with shear stress. Hoop and longitudinal stresses in thin cylindrical and spherical shells - Changes in dimensions and volume.

MODULE III LOADS ANDSTRESSESINBEAMS

Types of beams- Supports and Loads, Shear force and Bending Moment in beams, Cantilever, simply supported and overhanging beams - Point of contra flexure. Theory of simple bending - bending and shear stress - stress variation along the length and section of the beam, Section modulus.

MODULE IV DEFLECTION OFBEAMS

Elastic curve – Governing differential equation - Double integration method - Macaulay's method – Area moment method - Conjugate beam method for computation of slope and deflection of determinant beams.

MODULE V TORSIONINSHAFT AND HELICALSPRING

Analysis of torsion of circular solid and hollow shafts-stepped shaft-compound shaft- Shear stress distribution, angle of twist and torsional stiffness. Closed coil helical spring- stresses and deflection under axial load- Maximum shear stress in spring section.

TOTAL: 60 HOURS

REFERENCES:

1. Rajput R.K. "Strength of Materials (Mechanics of Solids)", S.Chand& company Ltd., New Delhi, 7thedition, 2018.

2. Rattan S.S., "Strength of Materials", Tata McGraw Hill Education Pvt .Ltd., New Delhi, 2017.

3. Singh. D.K., "Strength of Materials", Ane Books Pvt Ltd., New Delhi, 2021.

4. Beer. F.P. & Johnston. E.R. "Mechanics of Materials", Tata McGraw Hill, 8th Edition, New Delhi2019.

5. Egor P Popov, "Engineering Mechanics of Solids", 2nd edition, PHI Learning Pvt. Ltd., NewDelhi, 2015.

6. http://www.nptel.ac.in/courses/Webcourse-contents/IIT

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Meaning of ethos and cultural essence of India – Scriptures as the base of the Indian Knowledge System (IKS) – Integrating the two methodologies: interiorization process for self-exploration, and exterior scientific pursuit for the prosperity of world – The Law of Karma and Nishkama Karma (The Law of action and selfless action).

Practical: Five hours of Yoga practice per week, Ethics through Music and Indian Poetry, Community Engagement.

MODULE II Human Values and Ethics

Knowing the Self and the universal values that we stand for - This is self enquiry & self discovery – Background conversations and deep listening - recognizing the assumptions that we make - the biases we have - and the implications for ethical action – Self-identity: distinguishing and embracing oneself (and others) four profiles (inner-potential, social, professional, personality) – Distinguish ideology, perspectives beliefs from embodying values.

Practical: Self-discovery, self-enquiry and Mindfulness, Yama & Niyama of Ashthang Yoga.

MODULE III Constitutional Values and Global Citizenship	9 Hours
Values embedded in the Preamble of the Indian Constitution Integration of Human Rights	and duties -
Directive principles and responsibilities as citizens of India – Sensibility and responsibilities to	wards global
environment, Loksangraha and Vasudhaiva Kutumbakam.	

Practical: Debates and Theatre on diversity and plurality, research on similarities and differences in the ethos of different countries.

MODULE IV Values and Skills for Youth

Designing to make a difference through strategies using the Conscious Full Spectrum Response model – Listening for commitment behind complaints to transform contentious arguments and create a space for listening and change – Distinguishing judgement from discernment – Being assertive and confident (assertiveness incorporates self-confidence).

Practical : Development of concentration among students through music, fine arts, mathematics, sports, yoga and mindfulness

MODULE V Integrated Personality and Well-being

The three gunas (qualities of sattva—purity and harmony, rajas —activity and passion, tamas —darkness and chaos), the four antah-karanas (inner instruments), and panchkosha (five sheaths) – Stress management: meditated personality and agitated personality – Oneness, non-duality, and equanimity – Physical, mental, social, and spiritual well-being.

Practical : Talks on importance of the Ayurvedic concept of well being and nutrition, sports activities

TOTAL: 60 HOURS

REFERENCES:

1. Blanchard, Kenneth and Peale, Norman Vincent. 1988. The Power of Ethical Management. New York: William Morrow and Company, Inc.

2. Gandhi, Mohandas Karamchand. 1971. Pathway to God compiled by MS Deshpande. Ahmedabad: Navajivan Mudranalaya, Navjivan Trust.

3. https://fdp-si.aicte-india.org/UHV-II%20Class%20Note.php

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3. Gear generation in hobbing machine

4. Gear generation in gear shaping machine	
5. Horizontal surface grinding	
6. Grind the given rod using Cylindrical grinding	
7. Grind the given rod using Centreless grinding machine.	
8. Drilling and Reaming using drilling machine.	
9. Tool angle grinding with tool and Cutter Grinder	
10. Square Head Shaping	
11. Hexagonal Head Shaping	
12. Vertical surface grinding	
13. Make a v-block using planner machine.	
14. Borning and horning.	
15. Measurement of cutting forces in Milling.	
· · · ·	TOTAL: 30 HOURS
	 5. Horizontal surface grinding 6. Grind the given rod using Cylindrical grinding 7. Grind the given rod using Centreless grinding machine. 8. Drilling and Reaming using drilling machine. 9. Tool angle grinding with tool and Cutter Grinder 10. Square Head Shaping 11. Hexagonal Head Shaping 12. Vertical surface grinding 13. Make a v-block using planner machine. 14. Borning and horning.

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REFERENCES:

- 1. P. N. Rao, Manufacturing Technology vol. I, Tata McGraw-Hill Publishing Company Private Limited, New Delhi, 2010.
- 2. Serope Kalpakjian, Steven R. Schmid, Manufacturing Engineering and Technology, Pearson Education Limited, New Delhi, 2013.
- 3. J. P. Kaushish, Manufacturing Processes, Prentice Hall of India Learning Private Limited, New Delhi, 2013.
- 4. P.C. Sharma, Manufacturing Technology I, S Chand and Company Private Limited, New Delhi, 2010.
- 5. S K Hajra Choudhury, Elements of Workshop Technology Vol. I, Media Promoters & Publishers Private Limited, Mumbai, 2013.
- 6. http://nptel.ac.in/courses/112107144/1.

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On the	successfi	ıl comr	oletion	of the c	course	studer	nts will	be able	to						
CO1:								on Uni		testing	machir	ne.			
CO2:	Deterr	nine th	e torsic	on and h	nardnes	ss prop	erties (of metal							
CO3:		Determine the torsion and hardness properties of metals by testing. Determine the stiffness properties of helical spring.													
<u>CO4:</u>								deflec			1' 11	1	1	1. 1.	
CO5 :	Speed.		e wear	propert	ties of t	the giv	en mat	erial wi	th vari	ous app	plied lo	ad an	d s	lıdın	ıg
	speed.														
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B.E. Mechanical Engineering | E.G.S. Pillay Engineering College (Autonomous) | Regulations 2023 Approved in 11th Academic Council Meeting Held on 12.06.2024

testing)
5. Experiment alanalysis of an axial bar under tension to obtain the stress strain curve by using UTM.
6. Determine the Young-modulus and stiffness of a metaleam through load deflection curve.
7. Experimentally calculate the compressive strength of the materials by using hydraulic press.
8. Experimentally calculate the double shear strength of the materials by using UTM.
9. Determination of spring constant through load vs deflection curve.
10. Experiment alanalysis of a bar under torsion to obtain stiffness and angle of twist.
TOTAL: 30 HOURS
REFERENCES:
1. Joseph A. Unfener, Robert L. Mott, "A Text Book of Applied Strength of Materials", sixth Edition

- 2. S.S.Bhavikatti, "A Text Book of Strength of Materials".3. Esor P. popov, "A Text Book of Strength of Materials"

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10. Me	easure	ment of	torce	using F	orce N	Ieasuri	ng Se	tup.							

11. Measurement of Torque using Torque Measuring Setup

12. Measurement of Displacement using LVDT.

13. Measurement of bore diameter using Telescopic Gauge

TOTAL: 30 HOURS

REFERENCES:

1. Jain R.K., "Engineering Metrology", Khanna Publishers, 2005

Alan S. Morris, "The Essence of Measurement", Prentice Hall of India, 1997.
 Beckwith, Marangoni, Lienhard, "Mechanical Measurements", Pearson Education, 2006

4. Donald Deckman, "Industrial Instrumentation", Wiley Eastern, 1985.

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CO2				int . fire	e point	and Vi	scosit	y of the	given (oil sam	ple.			
CO3														
	4: Assess th								npresso	or.				
	CO5: Conduct Morse test on multi cylinder petrol engine.CO6: Conduct tests to evaluate the performance of refrigeration and airconditioning test rigs													
CO6	6: Conduct	tests to	evalua	te the p	erform	ance of	f refri	geration	and ai	rcondi	tioning	test rig	S	
	POs MAPPI	NG												
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8. Morse test on multi-cylinder petrol engine.
9. Retardation test on 4-Strokedieselengine with mechanical loading.
10. Performance of two stage reciprocating air compressor.
11. Determination of Coefficient of Performance of refrigeration system
12. Determination of Coefficient of Performance of Air-conditioning system.
TOTAL: 30 HOURS
REFERENCES:
1. Rajput.R.K., "ThermalEngineering" S.ChandPublishers, Ninthedition
2. Sarkar, B.K, "ThermalEngineering" TataMcGraw-HillPublishers, 2007
3. Arora.C.P, "Refrigeration and Air Conditioning," Tata McGraw-Hill Publishers 1994

4. GanesanV.. "InternalCombustionEngines", ThirdEdition, TataMcgraw-Hill2007